

PRODUCT DATA SHEET

27.07.2017 Ed.5



Polypropylene BJ380MO

Description

BJ380MO is a very high melt flow heterophasic copolymer with high/medium impact strength and stiffness. This grade is designed for high-speed injection moulding and contains nucleating and antistatic additives.

This polymer is a CR (controlled rheology) grade with narrow molecular weight distribution giving low warpage. Components moulded from this grade have good demoulding properties and combine good stiffness, gloss and antistatic properties with good low-temperature impact strength.

CAS-No. 9010-79-1

Applications

Thin wall containers
Square containers

Closures
Lids

Special Features

High impact strength
High stiffness

Good gloss
Excellent antistatic properties

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	905 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	80 g/10min	ISO 1133
Flexural Modulus	1.200 MPa	ISO 178
Tensile Modulus (1 mm/min)	1.300 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	5 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	25 MPa	ISO 527-2
Heat Deflection Temperature (0,45 N/mm ²)	90 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	5 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	3,5 kJ/m ²	ISO 179/1eA

Processing Techniques

BJ380MO is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature	210 - 260 °C
Holding pressure	200 - 500 bar
Mould temperature	20 - 50 °C
Injection speed	As high as possible.

Minimum to avoid sink marks.

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Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

Storage

BJ380MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet"
Statement on compliance to food contact regulations
Statement on chemicals, regulations and standards
Recovery and disposal of polyolefins
Information on emissions from processing and fires

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Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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